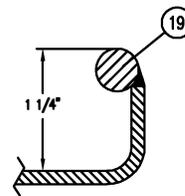
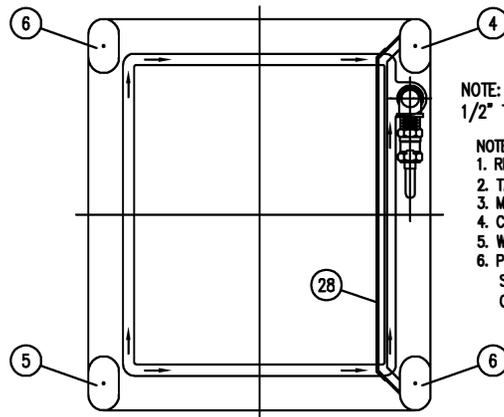
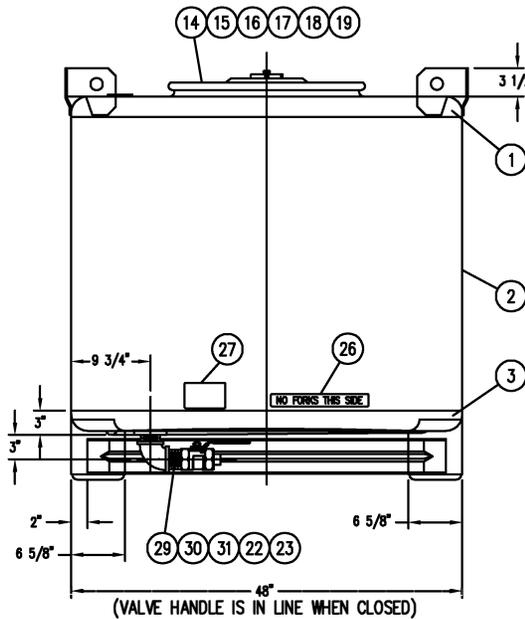
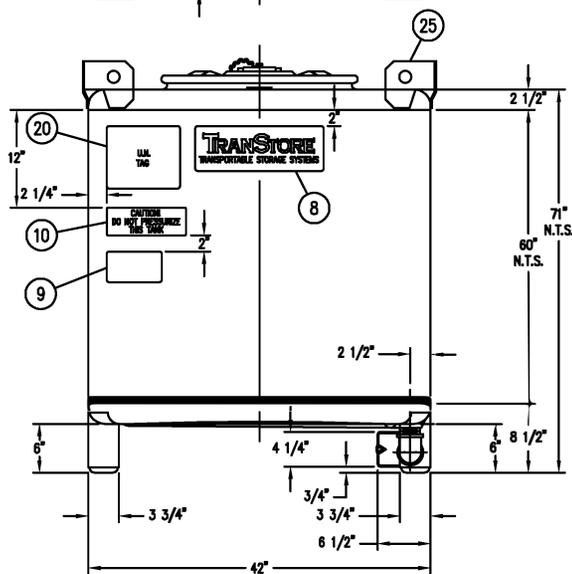


**DETAIL ITEM #7**  
SCALE: NONE



**DRUM NECK SECTION**  
SCALE: NONE

NOTE: IF APPLICABLE, PER TITLE 49CFR, BOTH THE 22 1/2" CLOSURE CLAMP RING, BOLT, NUT AND THE 2" BUNG PLUG MUST BE TIGHTENED TO A TORQUE OF 30 Ft.-lbs. TO SATISFY THE PERFORMANCE REQUIREMENTS.



NOTE: BOTTOM SUMP SLOPES 1/2" TOWARDS OPENING

**NOTES:**

1. REMOVE ALL BURRS AND SHARP EDGES.
2. TANK FABRICATED W/2" RADIUS CORNERS AND HIGH CONTOUR LEGS.
3. MATERIAL OF CONSTRUCTION WILL BE PROVIDED AS SPECIFIED.
4. CONTAINERS TO BE CLEANED TO USER SPECIFICATIONS PRIOR TO SERVICE.
5. WARRANTY TAG TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.
6. PRODUCT COMPATIBILITY AND DOT REQUIREMENTS FOR THE MATERIALS SHIPPED/STORED IN THIS CONTAINER IS THE SOLE RESPONSIBILITY OF THE BUYER/SHIPPER.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	535381	TOP - 10 GA. - 316 S.S.
2	2 PC	951014	SHELL - 10 GA. - 316 S.S.
3	1	534913	BOTTOM - 10 GA. - 316 S.S.
4	1	534864N	RIGHT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
5	1	534864	RIGHT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
6	2	534865	LEFT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
7	1	540908	WARRANTY TAG - ORANGE CARDBOARD.
8	1	540069	DECAL - "TRANSTORE".
9	1	541251	DECAL - "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE".
10	1	540009	DECAL - "CAUTION! DO NOT PRESSURIZE THIS TANK".
11	1	535336	WELD FLANGE - 2" SIZE - 316L S.S.
12	1	547624	PLUG W/CROSSBAR - 2" SIZE - 316L S.S.
13	1	541100	GASKET - 2" SIZE - EPT.
14	1	520747	DRUM COVER W/EYEBROWS - 22 1/2" DIA. NOM. W/ 3" NIPPLE, WIRE SEAL LUG - 316 S.S.
15	1	545108	EPDM MULTI-SEAL GASKET.
16	1	534487	CLAMP RING - PLATED STEEL.
17	1	540071	BOLT - 5/8" NC X 5" LG. - PLATED STEEL.
18	1	540072	NUT - 5/8" NC - PLATED STEEL.
19	1	530975	DRUM NECK - 22 1/2" DIA. NOM. X 7/16" DIA. - 316L S.S.
20	1	557784	U.N. TAG - 304 S.S. FOR STACKABLE TANKS
21	1	540813	FUSIBLE CAP-3" NPS-316 S.S. W/TEFLON GASKET,LANYARD & COMP. SLEEVE.
22	1	541830	VALVE, BALL 2" NPT W/OFFSET HANDLE & LOCK-316 S.S. W/TEFLON SEATS.
23	1	540063	SHIPPING SEAL - 2" NPT SQUARE HEAD - PVC.
24	-	----	OMIT.
25	4	534843	LIFTING LUG W/LARGE RADIUS CORNER - 1/4" THK. - 304 S.S.
26	1	540001	DECAL - "NO FORKS THIS SIDE".
27	1	540029	DECAL - "OPEN, CLOSED" - FOR VALVE.
28	1	534547	VALVE GUARD - 10 GA. - 304 S.S.
29	1	540385	NIPPLE - 2" NPT X 1 1/2" LG. (TOE) - 316 S.S.
30	1	540145	ELBOW - 2" NPT X 90 DEG. - 316 S.S.
31	1	540386	NIPPLE - 2" NPT X 3" LG. (TBE) - 316 S.S.

METALCRAFT		TRANSTORE	
31AYI		USAIM5406	
7674	4263	2082	AT ASSY
-		316 S.S.	
3.12	0	AT ASSY	
512551		1550 GAL   9400   AT ASSY	
4263		Kg MAX	

MATERIAL FINISHES			
INTERIOR	2B		
EXTERIOR	2B		
WELD FINISHES			
INTERIOR	STANDARD CLEAN		
EXTERIOR	STANDARD CLEAN		
<small>3332 E. GIBSON, P.O. BOX 10897 G.S. SPRINGFIELD, MISSOURI 65822 PHONE (417) 882-0707</small>			
<small>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO CUSTOM METALCRAFT INC. INCORPORATED. IT IS HEREBY FORWARDED AND IS TO BE USED ONLY FOR THE PURPOSE FOR WHICH IT IS FORWARDED AND RETURNED TO US IMMEDIATELY FOR THE REPAIR AND REWORK IN CONNECTION WITH THE PRODUCT. IT IS HEREBY DISCLOSED OR USED OTHERWISE IN WHOLE OR IN PART WITHOUT THE WRITTEN AUTHORIZATION OF CUSTOM METALCRAFT INCORPORATED.</small>			
TITLE			
550 GALLON TANK - 316 S.S.			
CUSTOMER			
JOB			
NO REQ'D.	WORK ORDER NO.	PURCHASE ORDER NO.	
DRAWN BY	DATE DRAWN	APPROVED BY	DATE APPROVED
MDM	1-9-01		
DRAWING NO.			REVISION LEVEL
			D

D	MDM	12-18-03	REVISED BACK TO STANDARD TANK
C	MDM	8-16-01	RELOCATED PAINT STRIPE
REVISION SYMBOL	REVISED BY	REVISION DATE	DESCRIPTION OF CHANGE
CODE	ACADR14	FLOTTER SCALE 1" = 12"	DO NOT SCALE DRAWING
FILE NUMBER	512551D.DWG		